Synergistically active herbicidal mixtures

The present invention relates to a synergistically active herbi-5 cidal mixture composed of a sulfonylurea derivative (a) of the formula I and one or more herbicidal compounds b1 to b41.

Herbicidally active sulfonylureas of the formula I have been disclosed in the prior art, for example in EP-388 873, EP-559 814,

- 10 EP-291 851 and DE-40 07 683 and the Conference Proceedings "Fluorine in Agriculture", January 9-11 1995, Manchester, chapter "New Fluoro Intermediates for Herbicidal Sulfonylureas".
- Herbicidal compounds b1 to b41 are described, for example, in
 15 "Herbizide", Hock, Fedtke, Schmidt, 1st Edition, Thieme 1995 (see
 "quinclorac" p. 238, "molinate" p. 32, "butachlor" p. 32,
 "pretilachlor" p. 32, "dithiopyr" p. 32, "mefenacet" p. 32,
 "fenoxapropethyl" p. 216, "dimepiperate" p. 32, "pyrazolate" p.
 146, "pyrazoxyfen" p. 146, "bensulfuron-methyl p. 31,
- 20 "pyrazosulfuron-ethyl" p. 31, "cinosulfuron" p. 31, "benfuresate"
 p. 233, "bromobutide" p. 243, "dymrone" p. 243, "dimethyametryn"
 p. 118, "esprocarb" p. 229, "pyributicarb" p. 32, "cinemthylin"
 p. 32, "propanil" p. 32, "2,4-D" p. 30, "bentazone" p. 30, "DPX-A-8947" p. 175, "mecoprop-P" p. 237, "chlorpropham" p. 205,
- 25 "thiocarbazil" p. 229, "ethoxyfen" p. 30, "haloxyfop-P-methyl" p.
 38, "haloxyfop-ethoxyethyl" p. 38, "flumiclorac-pentyl" p. 35,
 "flupropacil" p. 143, "nipyraclofen" p. 145, "metosulam" p. 33,
 "ethametsulfuron-methyl" p. 36, "thifensulfuron-methyl" p. 35 or
 in
- 30 "Agricultural Chemicals", Book II Herbicides, 1993 see
 "thiobencarb" p. 85, "benzofenap" p. 221, "napropanilid" p. 49,
 "piperophos" p. 102, "anilofos" p. 241, "TH-913" p. 150, "HW-52"
 p. 54, "ICIA-0051" p. 268, "poast" p. 253, "focus" p. 222,
 "dimethenamid" p. 48, "sulfosate" p. 236, "2,4-DB" p. 10,
- "dichlorprop-P" p. 6, "flupoxam" p. 44, "prosulfocarb" p. 84,
 "quinmerac" p. 233, "metazachlor" p. 64, "flurtamone" p. 265,
 "bromofenoxim" p. 228, "fomesafen" p. 248, "imazethabenz-methyl"
 p. 153, "clodinafop" p. 214, "fenoxaprop-P-ethyl" p. 208,
 "fluazifop-P-butyl" p. 207, "quizalofop-P-ethyl" p. 210,
- 40 "quizalofop-terfuryl" p. 211, "flumioxazin" p. 43, "flumipropyn"
 p. 267, "sulfentrazone" p. 261, "thiazopyr" p. 226,
 "pyrithiobac-sodium" p. 266, "flumetsulam" p. 227,
 "amidosulfuron" p. 151, "halosulfuron-methyl" p. 148,
 "rimsulfuron" p. 138, "tribenuron-methyl" p. 139,
- 45 "triflusulfuron-methyl" p. 137, "primisulfuron" p. 147 or in

"Short Review of Herbicides & PGRs 1991, Hodogaya Chemicals see "furyloxyfen" p. 142, "triazofenamid" p. 268, "KH-218" p. 52, "NSK-850" p. 52, "JC-940" p.90, "AC-92553" p. 58, "buthidazole" p. 88, "cyprazole" p.38, "allidochlor" p. 48, "benzoylprop-ethyl"

- 5 p. 38, "chlorthiamid" p. 150, "diphenamid" p. 34,

 "flamprop-methyl" p. 40, "fosamin" p. 232, "isoxaben" p. 42,

 "monalide" p. 32, "naptalam" p. 36, "pronamid" p. 34, "bialaphos"

 p. 234, "glufosinate-ammonium" p. 234, "glyphosate" p. 232,

 "amitrol" p. 254, "clomeprop" p. 20, "dichlorprop" p. 6,
- 10 "fenoprop" p. 8, "fluroxypyr" p. 156, "MCPA" p. 4, "MCPB" p. 8, "mecoprop" p. 6, "napropamide" p. 16, "triclopyr" p. 154, "chloramben" p. 28, "dicamba" p. 26, "clomazone" p. 268, "diflufenican" p. 42, "fluorochloridone" p. 266, "fluridone" p. 156, "asulam" p. 112, "barban" p. 100, "butylate" p. 106,
- "carbetamide" p. 36, "chlorobufam" p. 100, "cycloate" p. 108,
 "desmedipham" p. 104, "di-allate" p. 106, "EPTC" p. 108,
 "orbencarb" p. 112, "pebulate" p. 106, "phenisopham" p. 118,
 "pendimedipham" p. 104, "propham" p. 100, "sulf-allate" p. 110,
 "terbucarb" p. 102, "tri-allate" p. 108, "vernolate" p. 108,
- 20 "acetochlor" p. 48, "alachlor" p. 46, "diethathyl-ethyl" p. 48,
 "dimethachlor" p. 50, "metolachlor" p. 46, "propachlor" p. 44,
 "pyrnachlor" p. 44, "terbuchlor" p. 48, "xylachlor" p. 52,
 "alloxydim" p. 260, "clethodim" p. 270, "cloproxydim" p. 268,
 "tralkoxydim" p. 270, "dalapon" p. 212, "ethofumesate" p. 124,
- 25 "benefin" p. 54, "butralin" p. 58, "dinitramin" p. 56,
 "ethalfluralin" p. 60, "fluchloralin" p. 54, "isopropalin" p. 58,
 "nitralin" p. 58, "oryzalin" p. 60, "prodiamine" p. 62,
 "profluralin" p. 54, "trifluralin" p. 54, "dinoseb" p. 128,
 "dinoseb-acetate" p. 128, "dinoterb" p. 128, "DNOC" p. 126,
- 30 "acilfluorfen-sodium" p. 142, "aclonifen" p. 146, "bifenox" p. 140, "chlornitrofen" p. 138, "difenoxuron" p. 76, "fluorodifen" p. 138, "fluoroglycofen-ethyl" p. 146, "lactofen" p. 144, "nitrofen" p. 136, "nitrofluorfen" p. 140, "oxyfluorfen" p. 140, "cyperquat" p. 158, "difenzoquat" p. 160, "diquat" p. 158,
- 35 "paraquat" p. 158, "benzthiazuron" p. 82, "buturon" p. 66,
 "chlorbromuron" p. 72, "chloroxuron" p. 76, "chlortoluron" p. 74,
 "cycluron" p. 84, "dimeturon" p. 88, "diuron" p. 70,
 "ethidimuron" p. 86, "fenuron" p. 64, "fluometuron" p. 68,
 "isoproturon" p. 80, "isouron" p. 88, "karbutilate" p. 76,
- 40 "linuron" p. 72, "methabenzthiazuron" p. 82, "metoxuron" p. 72, "monolinuron" p. 66, "monuron" p. 64, "neburon" p. 72, "siduron" p. 68, "tebuthiuron" p. 86, "trimeturon" p. 64, "isocarbamid" p. 168, "imazamethapyr" p. 172, "imazapyr" p. 170, "imazaquin" p. 170, "imazethapyr" p. 172, "methazole" p. 162, "oxadiazon" p.
- 45 162, "tridiphane" p. 266, "bromoxynil" p. 148, "ioxynil" p. 148, "diclofop-methyl" p. 16, "fenthiaprop-ethyl" p. 20, "fluazifop-butyl" p. 18, "haloxyfop-methyl" p. 18, "isoxapyrifop"

p. 22, "propaquizafop" p. 24, "quizalofop-ethyl" p. 20, "chlorfenac" p. 258, "chlorophenprop-methyl" p. 258, "chloridazon" p. 174, "maleic hydrazide" p. 162, "norflurazon" p. 174, "pyridate" p. 176, "clopyralid" p. 154, "picloram" p. 154,

- 5 "chlorimuron-ethyl" p. 92, "chlorsulfuron" p. 92, "flazasulfuron" p. 96, "metsulfuron-methyl" p.92, "nicosulfuron" p. 96, "sulfometuron-methyl" p. 92, "triasulfuron" p. 94, "ametryn" p. 198, "atrazine" p. 188, "aziprotryne" p. 206, "cyanazine" p. 192, "cyprazine" p. 192, "desmetryne" p. 200, "dipropetryn" p. 202,
- 10 "eglinazine-ethyl" p. 208, "hexazinon" p. 208, procyazine" p.
 192, "prometone" p. 196, "prometryn" p. 196, "propazine" p. 188,
 "secbumeton" p. 196, "simazine" p. 188, "simetryn" p. 196,
 "terbumeton" p. 204, "terbutryn" p. 198, "terbuthylazine" p. 190,
 "trietazine" p. 188, "ethiozin" p. 210, "metamitron" p. 206,
- 15 "metribuzin" p. 202, "bromacil" p. 180, "lenacil" p. 180, "terbacil" p. 180, "benazolin" p. 262, "bensulide" p. 228, "benzofluor" p. 266, "butamifos" p. 228, "DCPA" p. 28, "dichlobenil" p. 148, "endothal" p. 264, "mefluidide" p. 306, "perfluidone" p. 260, "terbuchlor" p. 48 or in
- 20 "Global Herbicide Directory" First Edition, 1994 see "oxadiargyl" p. 96, or in "European Directory of Agrochemical Products Volume 2 Herbicides" Fourth Edition, see "buminafos" p. 255. The compound "DEH-112" is disclosed in European Patent Application EP 0 302 203. The compound "caloxydim" is described in
- 25 DE 3 336 140, the compound "cinidon-ethyl" in DE 3 603 789 and
 the compound "fluorbentranil" in EP 84 893. Other compounds are
 known from "Brighton Crop Protection Conference Weeds 1993
 (see "thidiazimin" p. 29, "AC-322140" p. 41, "KIH-6127" p. 47,
 "prosulfuron" p. 53, "KIH-2023" p. 61, "metobenzuron" p. 67). The
 30 compound "CH-900" is described in EP 0 332 133.

In principle, it is desirable in crop protection products to increase the specific activity of an active ingredient and the reliability of its action. It was therefore the object of the 35 present invention to increase the activity of known, herbicidally active sulfonylureas of the formula I.

We have found that this object is achieved by a herbicidal mixture which comprises

a) at least one derivative of the sulfonylurea of the formula I

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- where the substituents have the following meanings:
 - R^1 is C_1-C_6 -alkyl which has attached to it one to five of the following groups: methoxy, ethoxy, SO_2CH_3 , cyano, chlorine, fluorine, SCH_3 , $S(O)CH_3$;

halogen;

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a group ER6 where E is O, S or NR7;

20 COOR8;

 NO_2 ;

 $S(0)_{o}R^{9}$, $SO_{2}NR^{10}R^{11}$, $CONR^{10}R^{11}$;

25 $R^2 \quad \text{is hydrogen, } C_1-C_4-\text{alkyl, } C_2-C_4-\text{alkenyl, } C_2-C_4-\text{alkynyl, halogen, } C_1-C_4-\text{alkoxy, } C_1-C_4-\text{haloalkoxy; } \\ C_1-C_4-\text{haloalkyl, a } C_1-C_2-\text{alkylsulfonyl group, nitro, cyano } \\ \text{or } C_1-C_4-\text{alkylthio;}$

 R^3 is F, CF_3 , CF_2C1 , CF_2H , OCF_3 , OCF_2C1 , or, if R^1 is CO_2CH_3 and R^2 is simultaneosly fluorine, R^3 is C1, or, if R^1 is CH_2CF_3 or CF_2CF_3 , R^3 is methyl, or, if R^4 is OCF_3 or OCF_2C1 , R^3 is OCF_2H or OCF_2Br ;

 R^4 is C_1-C_2 -alkoxy, C_1-C_2 -alkyl, C_1-C_2 -alkylthio, C_1-C_2 -alkylamino, $di-C_1-C_2$ -alkylamino, halogen, C_1-C_2 -haloalkyl, C_1-C_2 -haloalkoxy,

- 40 R^5 is hydrogen, C_1-C_2 -alkoxy, C_1-C_4 -alkyl;
 - R6 is C₁-C₄-alkyl, C₂-C₄-alkenyl, C₂-C₄-alkynyl or C₃-C₆-cycloalkyl, all of which can have attached to them 1 to 5 halogen atoms, with the exception of allyl, difluoromethoxy, chlorodifluoromethoxy and 2-chloroethoxy, if E is O or S. In the event that E is O or NR⁷, R⁶ is furthermore also methylsulfonyl,

ethylsulfonyl, trifluoromethylsulfonyl, allylsulfonyl, propargylsulfonyl or dimethylsulfamoyl;

R⁷ is hydrogen, methyl or ethyl

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- Is a C_1 - C_6 -alkyl group which can have attached to it up to three of the following radicals: halogen, C_1 - C_4 -alkoxy, C_1 - C_4 -alkylthio, C_1 - C_4 -haloalkoxy, C_1 - C_4 -alkoxy- C_1 - C_2 -alkoxy, C_3 - C_7 -cycloalkyl and/or phenyl; a C_5 - C_7 -cycloalkyl group which can have attached to it up to three C_1 - C_4 -alkyl groups; C_3 - C_6 -alkenyl or C_3 - C_6 -alkynyl;
- 15 is a C₁-C₆-alkyl group which can have attached to it one to three of the following radicals: halogen, C₁-C₄-alkoxy, C₁-C₄-alkylthio, C₁-C₄-haloalkoxy, C₁-C₄-alkoxy-C₁-C₂-alkoxy, C₃-C₇-cycloalkyl and/or phenyl; a C₅-C₇-cycloalkyl group which can have attached to it one to three C₁-C₄-alkyl groups; a C₃-C₆-alkenyl group or a C₃-C₆-alkynyl group;
 - R^{10} is hydrogen, a C_1 - C_2 -alkoxy group, a C_1 - C_6 -alkyl group, or together with R^{11} is a C_4 - C_6 -alkylene chain in which one methylene group can be replaced by an oxygen atom or a C_1 - C_4 -alkylimino group;
 - R^{11} is a C_1 - C_4 -alkyl group which can have attached to it one to four halogen or C_1 - C_4 -alkoxy radicals; C_3 - C_6 -cycloalkyl
- 30 n is 0-3
 - o is 1 2
 - Z N or CH,

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and

- b) a synergistically active amount of at least one herbicidal compound selected from the groups b1 to b41
 - b1 1,3,4-thiadiazoles:
 buthidazole, cyprazole
 - b2 amides:
- allidochlor (CDAA), benzoylprop-ethyl, bromobutide, chlorthiamid, dimepiperate, dimethenamid, diphenamid, etobenzanid (benzchlomet), flamprop-methyl, fosamin,

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isoxaben,	monalide,	naptalame,	pronamid	(propyzamid)
propanil				

- b3 aminophosphoric acids:
 bilanafos, (bialaphos), buminafos, glufosinate-ammonium,
 glyphosate, sulfosate
- b4 aminotriazoles: amitrol
- b5 anilides:
 anilofos, mefenacet
- b6 aryloxyalkanoic acids:
 2,4-D, 2,4-DB, clomeprop, dichlorprop, dichlorprop-P,
 dichlorprop-P (2,4-DP-P), fenoprop (2,4,5-TP), fluoroxypyr, MCPA, MCPB, mecoprop, mecoprop-P, napropamide,
 napropanilide, triclopyr
- 20 b7 benzoic acids: chloramben, dicamba
 - b8 benzothiadiazinones:
 bentazone
 - b9 bleaches:
 clomazone (dimethazone), diflufenican, fluorochloridone,
 flupoxam, fluridone, pyrazolate, sulcotrione (chlormesulone)
- b10 carbamates:
 asulam, barban, butylate, carbetamid, chlorbufam, chlorpropham, cycloate, desmedipham, di-allate, EPTC, esprocarb, molinate, orbencarb, pebulate, phenisopham, phenmedipham, propham, prosulfocarb, pyributicarb, sulf-allate (CDEC), terbucarb, thiobencarb (benthiocarb), tiocarbazil, tri-allate, vernolate
- b11 quinolinecarboxylic acids:
 40 quinclorac, quinmerac
- b12 chloracetanilides:
 acetochlor, alachlor, butachlor, butenachlor, diethatyl ethyl, dimethachlor, metazachlor, metolachlor, pretilachlor, propachlor, prynachlor, terbuchlor, thenylchlor,
 xylachlor

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b13	cyclohexenones:
	alloxydim, caloxydim, clethodim, cloproxydim, cycloxydim,
	sethoxydim, tralkoxydim, 2-{1-[2-(4-
	chlorophenoxy)propyloxyimino]butyl}-3-hydroxy-5-(2H-
	tetrahydrothiopyran-3-yl)-2-cyclohexen-1-one

- b14 dichloropropionic acids: dalapon
- b15 dihydrobenzofurans:
 ethofumesate
 - b16 dihydrofuran-3-ones:
 flurtamone
 - b17 dinitroanilines:
 benefin, butralin, dinitramin, ethalfluralin, fluchloralin, isopropalin, nitralin, oryzalin, pendimethalin, prodiamine, profluralin, trifluralin
 - b18 dinitrophenols:
 bromofenoxim, dinoseb, dinoseb-acetate, dinoterb, DNOC
 - b19 diphenyl ethers:
 acifluorfen-sodium, aclonifen, bifenox, chlornitrofen
 (CNP), difenoxuron, ethoxyfen, fluorodifen, fluoroglyc ofen-ethyl, fomesafen, furyloxyfen, lactofen, nitrofen,
 nitrofluorfen, oxyfluorfen
- b21 ureas:

 benzthiazuron, buturon, chlorbromuron, chloroxuron,
 chlortoluron, cumyluron, dibenzyluron, cycluron, dimefuron, diuron, dymrone, ethidimuron, fenuron, fluometuron,
 isoproturon, isouron, karbutilate, linuron, methabenzthiazuron, metobenzuron, metoxuron, monolinuron, monuron,
 neburon, siduron, tebuthiuron, trimeturon
 - b22 imidazoles: isocarbamid

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b23	imidazolinones:	•	
	imazamethapyr, imazapyr,	imazaquin,	imazethabenz-methyl
	(imazame), imazethapyr		

- 5 b24 oxadiazoles: methazole, oxadiargyl, oxadiazon
 - b25 oxiranes: tridiphane

- b26 phenols:
 bromoxynil, ioxynil
- - b28 phenylacetic acids: chlorfenac (fenac)
- b29 phenylpropionic acid: chlorophenprop-methyl
- b30 protoporphyrinogen IX oxydase inhibitors:

 benzofenap, cinidon-ethyl, flumiclorac-pentyl, flumioxazin, flumipropyn, flupropacil, fluthiacet-methyl, pyrazoxyfen, sulfentrazone, thidiazimin
 - b31 pyrazoles: nipyraclofen
 - b32 pyridazines: chloridazon, maleic hydrazide, norflurazon, pyridate
- b33 pyridinecarboxylic acids: clopyralid, dithiopyr, picloram, thiazopyr
 - b34 pyrimidyl ethers: pyrithiobac acid, pyrithiobac sodium, KIH-2023, KIH-6127
- b35 sulfonamides:
 flumetsulam, metosulam

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b36	sulfonylureas:
	amidosulfuron, azimsulfuron, bensulfuron-methyl, chlori-
	muron-ethyl, chlorsulfuron, cinosulfuron, cyclosulfamu-
	ron, ethametsulfuron-methyl, ethoxysulfuron, flazasulfu-
	ron, halosulfuron-methyl, imazosulfuron, metsulfuron-
	methyl, nicosulfuron, primisulfuron, prosulfuron, pyrazo
	sulfuron-ethyl, rimsulfuron, sulfometuron-methyl, thifen
	sulfuron-methyl, triasulfuron, tribenuron-methyl, triflu
	sulfuron-methyl

b37 triazines:
 ametryn, atrazine, aziprotryn, cyanazine, cyprazine, des metryn, dimethamethryn, dipropetryn, eglinazine ethyl, hexazinon, procyazine, prometon, prometryn,
 propazine, secbumeton, simazine, simetryn, terbumeton,
 terbutryn, terbuthylazine, trietazine

b38 triazinones:
 ethiozin, metamitron, metribuzin

b39 triazolecarboxamides:
 triazofenamid

b40 uracils: bromacil, lenacil, terbacil

benazolin, benfuresate, bensulide, benzofluor, butamifos, cafenstrole, chlorthal-dimethyl (DCPA), cinmethylin, dichlobenil, endothall, fluorbentranil, mefluidide, perfluidone, piperophos

or their environmentally compatible salts.

35 The herbicidal mixture according to the invention has superadditive synergistic action and is selective for those crop plants which also tolerate the individual compounds themselves.

Especially preferred sulfonylureas of the formula I with a view 40 to their synergistic herbicidal action are those where

- R¹ is CO_2CH_3 , $CO_2C_2H_5$, $CO_2iC_3H_7$, CF_3 , CF_2H ; OSO_2CH_3 , $OSO_2N(CH_3)_2$, C1, NO_2 , $SO_2N(CH_3)_2$, SO_2CH_3 and $N(CH_3)SO_2CH_3$
- 45 R^2 is hydrogen, Cl, F or C_1 - C_2 -alkyl

 \mathbb{R}^3 is \mathbb{CF}_2H , \mathbb{OCF}_3 , $\mathbb{OCF}_2\mathbb{C}1$, $\mathbb{CF}_2\mathbb{C}1$, \mathbb{CF}_3 or \mathbb{F}

 $\rm R^4$ is OCH3, OC2H5, OCF3, OCF2C1; CF3, C1, F, NH(CH3), N(CH3)2 or C1-C2-alkyl

5

R⁵ is hydrogen,

Z N or CH and

10 n 0 or 1.

Preferred compounds of the formula I are compiled in the table which follows.

15 Table

$$\begin{array}{c|c}
R^1 & & & \\
& & \\
R^2 n & & \\
\end{array}$$

$$\begin{array}{c|c}
R^2 & & \\
& & \\
\end{array}$$

$$\begin{array}{c|c}
N & \\
& \\
\end{array}$$

$$\begin{array}{c|c}
R^3 \\
N & \\
\end{array}$$

$$\begin{array}{c|c}
Z \\
R^4 \\
\end{array}$$

	No.	R ¹	R ²	R ⁵	R ³	R ⁴	Z
25	1	CO ₂ CH ₃	Н	Н	OCF ₂ Cl	OCH ₃	CH
	2	CO ₂ C ₂ H ₅	Н	H	OCF ₂ Cl	OCH ₃	СН
	3	CO2iC3H7	Н	Н	OCF ₂ Cl	OCH ₃	CH
	4	NO ₂	Н	Н	OCF ₂ Cl	OCH ₃	CH
30	5	SO ₂ CH ₃	Н	Н	OCF ₂ Cl	OCH ₃	СН
	6	SO ₂ N(CH ₃) ₂	Н	Н	OCF ₂ C1	OCH ₃	CH
	7	Cl	Н	Н	OCF ₂ Cl	OCH ₃	СН
35	8	N(CH ₃)SO ₂ CH ₃	Н	Н	OCF ₂ Cl	OCH3	СН
	9	OSO ₂ CH ₃	Н	Н	OCF ₂ Cl	OCH ₃	СН
	10	OSO ₂ N(CH ₃) ₂	Н	Н	OCF ₂ Cl	OCH ₃	СН
	11	CF ₃	Н	Н	OCF ₂ Cl	OCH ₃	CH
40	12	CF ₂ H	н	Н	OCF ₂ Cl	OCH ₃	CH
	13	CO ₂ CH ₃	Н	Н	OCF ₃	OCH3	CH
	14	CO ₂ C ₂ H ₅	Н	Н	OCF ₃	OCH ₃	СН
45	15	CO2iC3H7	Н	Н	OCF ₃	OCH ₃	СН
	16	NO ₂	Н	Н	OCF ₃	OCH ₃	СН

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Ī	No.	R ¹	R ²	R ⁵	R ³	R ⁴	Z
	17	SO ₂ CH ₃	Н	Н	OCF ₃	OCH ₃	СН
l	18	SO ₂ N(CH ₃) ₂	Н	Н	OCF3	OCH3	СН
5	19	Cl	Н	Н	OCF ₃	OCH ₃	CH
	20	N(CH ₃)SO ₂ CH ₃	Н	Н	OCF3	OCH ₃	СН
	21	OSO ₂ CH ₃	Н	Н	OCF3	OCH ₃	СН
10	22	OSO ₂ N(CH ₃) ₂	Н	Н	OCF ₃	OCH ₃	CH
	23	CF ₃	Н	Н	OCF ₃	OCH ₃	СН
	24	CF ₂ H	Н	Н	OCF ₃	OCH ₃	CH
	25	CO ₂ CH ₃	Н	Н	F	OCH ₃	СН
15	26	CO ₂ C ₂ H ₅	Н	Н	F	OCH ₃	СН
	27	CO2iC3H7	Н	Н	F	OCH ₃	СН
	28	NO ₂	н	Н	F	OCH ₃	СН
20	29	SO ₂ CH ₃	Н	Н	F	OCH ₃	СН
	30	SO ₂ N(CH ₃) ₂	Н	Н	F	OCH ₃	СН
	31	Cl	Н	Н	F	OCH ₃	СН
	32	N(CH ₃)SO ₂ CH ₃	Н	н	F	OCH ₃	CH
25	33	OSO ₂ CH ₃	Н	Н	F	OCH ₃	СН
	34	OSO ₂ N(CH ₃) ₂	Н	Н	F	OCH ₃	СН
	35	CF ₃	Н	Н	F	OCH ₃	СН
30	36	CF ₂ H	Н	Н	F	OCH ₃	СН
	37	CO ₂ CH ₃	Н	Н	CF ₃	OCH ₃	N
	38	CO ₂ C ₂ H ₅	Н	н	CF ₃	OCH ₃	N
	39	CO2iC3H7	Н	Н	CF3	OCH ₃	N
35	40	NO ₂	Н	Н	CF3	OCH ₃	N
	41	SO ₂ CH ₃	н	Н	CF3	OCH ₃	N
	42	SO ₂ N (CH ₃) ₂	Н	Н	CF ₃	OCH ₃	N
40	43	Cl	Н	Н	CF ₃	OCH ₃	И
	44	N(CH ₃)SO ₂ CH ₃	H	н	CF ₃	OCH ₃	N
	45	OSO ₂ CH ₃	Н	H	CF ₃	OCH ₃	N
± :=	46	OSO ₂ N(CH ₃) ₂	Н	Н	CF ₃	OCH ₃	N
45	47	CF ₃	Н	Н	CF ₃	OCH ₃	N
	48	CF ₂ H	Н	Н	CF ₃	OCH ₃	N

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			12	<u>د</u>			
	No.	R ¹	R ²	R ⁵	\mathbb{R}^3	R ⁴	Z
	49	CO ₂ CH ₃	Н	Н	CF ₃	OCH ₃	CH
	50	CO ₂ C ₂ H ₅	Н	Н	CF ₃	OCH ₃	СН
5	51	CO2iC3H7	Н	Н	CF ₃	OCH ₃	СН
	52	NO ₂	Н	Н	CF ₃	OCH ₃	СН
	53	SO ₂ CH ₃	Н	Н	CF ₃	OCH ₃	СН
10	54	SO ₂ N (CH ₃) ₂	Н	Н	CF ₃	OCH ₃	СН
	55	C1	Н	Н	CF ₃	OCH ₃	СН
	56	N(CH ₃)SO ₂ CH ₃	Н	Н	CF ₃	OCH ₃	CH
	57	OSO ₂ CH ₃	Н	Н	CF ₃	OCH ₃	СН
15	58	OSO ₂ N(CH ₃) ₂	Н	Н	CF ₃	OCH ₃	CH
:	59	CF ₃	Н	Н	CF ₃	OCH ₃	CH
	60	CF ₂ H	Н	н	CF ₃	OCH ₃	CH
20	61	CO ₂ CH ₃	Н	Н	CF ₂ H	OCH ₃	И
	62	CO ₂ C ₂ H ₅	Н	Н	CF ₂ H	OCH ₃	N
	63	CO2iC3H7	Н	Н	CF ₂ H	OCH ₃	N
	64	NO ₂	Н	Н	CF ₂ H	OCH ₃	N
25	65	SO ₂ CH ₃	Н	Н	CF ₂ H	OCH ₃	И
	66	SO ₂ N (CH ₃) ₂	Н	Н	CF ₂ H	OCH ₃	N
	67	Cl	Н	Н	CF ₂ H	OCH ₃	N
30	68	N(CH ₃)SO ₂ CH ₃	Н	Н	CF ₂ H	OCH ₃	И
30	69	OSO ₂ CH ₃	Н	Н	CF ₂ H	OCH ₃	N
	70	OSO ₂ N(CH ₃) ₂	Н	Н	CF ₂ H	OCH ₃	И
	71	CF ₃	Н	Н	CF ₂ H	OCH ₃	N
35	72	CF ₂ H	Н	Н	CF ₂ H	OCH ₃	N
	73	CO ₂ CH ₃	н	Н	CF ₂ H	OCH ₃	CH
	74	CO ₂ C ₂ H5	H	Н	CF ₂ H	OCH ₃	СН
40	75	CO2iC3H7	Н	Н	CF ₂ H	OCH ₃	СН
	76	NO ₂	Н	Н	CF ₂ H	OCH ₃	СН
	77	SO ₂ CH ₃	Н	Н	CF ₂ H	OCH ₃	СН
	78	SO ₂ N(CH ₃) ₂	Н	Н	CF ₂ H	OCH ₃	СН
45	79	Cl	Н	Н	CF ₂ H	OCH ₃	СН
	80	N(CH ₃)SO ₂ CH ₃	Н	Н	CF ₂ H	OCH3	СН

	No.	R ¹	R ²	R ⁵	R ³	R ⁴	Z
	81	OSO ₂ CH ₃	Н	Н	CF ₂ H	OCH ₃	СН
	82	OSO ₂ N(CH ₃) ₂	Н	Н	CF ₂ H	OCH ₃	СН
5	83	CF ₃	Н	Н	CF ₂ H	OCH ₃	СН
	84	CF ₂ H	Н	Н	CF ₂ H	OCH ₃	СН
	85	CO ₂ CH ₃	Н	Н	CF ₂ Cl	OCH ₃	N
10	86	CO ₂ C2H ₅	Н	Н	CF ₂ Cl	OCH ₃	N
	87	CO2iC3H7	Н	Н	CF ₂ Cl	OCH ₃	И
	88	NO ₂	Н	Н	CF ₂ Cl	OCH ₃	И
	89	SO ₂ CH ₃	Н	Н	CF ₂ Cl	ОСН3	N
15	90	SO ₂ N(CH ₃) ₂	Н	Н	CF ₂ Cl	ОСН₃	И
	91	Cl	Н	Н	CF ₂ Cl	OCH ₃	N
	92	N(CH ₃)SO ₂ CH ₃	Н	Н	CF ₂ C1	OCH ₃	И
20	93	OSO ₂ CH ₃	Н	н	CF ₂ Cl	OCH ₃	И
	94	OSO ₂ N(CH ₃) ₂	Н	Н	CF ₂ Cl	OCH ₃	И
	95	CF ₃	Н	Н	CF ₂ C1	OCH ₃	N
0.5	96	CF ₂ H	Н	Н	CF ₂ C1	OCH ₃	N
25	97	CO ₂ CH ₃	3-F	Н	Cl	OCH3	СН
	98	CF ₂ CF ₃	Н	н	CH ₃	OCH ₃	N
	99	CF ₂ CF ₃	Н	Н	CH ₃	OCH ₃	N
30	100	SO ₂ C ₂ H ₅	Н	Н	F	OCH3	СН

Examples of preferred compounds (b) are bromobutide

35 dimethenamid

isoxaben

propanil

glufosinate-ammonium

glyphosate

40 sulfosate

mefenacet

2,4-D

2,4-DB

2,4-DBEE

45 dichlorprop

dichlorprop-P

dichlorprop-P (2,4-DP-P)

fluroxypyr

MCPA

mecoprop

mecoprop-P

5 dicamba

bentazone

clomazone

diflufenican

sulcotrione

10 phenmedipham

thiobencarb

quinclorac

quinmerac

acetochlor

15 alachlor

butachlor

metazachlor

metolachlor

pretilachlor

20 butroxydim

caloxydim

clethodim

cycloxydim

sethoxydim

25 tralkoxydim

2-{1-[2-(4-chlorophenoxy)propyloxyimino]buty1}-3-hydroxy-5-(2H-

14

tetrahydrothiopyran-3-yl)-2-cyclohexen-1-one

pendimethalin

acifluorfen-sodium

30 bifenox

fluoroglycofen-ethyl

fomesafen

lactofen

chlortoluron

35 cycluron

dymrone

isoproturon

methabenzthiazuron

imazaguin

40 imazethabenz-methyl

imazethapyr

bromoxymil

ioxynil

clodinafop

45 cyhalofop-butyl

fenoxyprop-ethyl

fenoxaprop-P-ethyl

haloxyfop-P-methyl cinidon-ethyl flumiclorac-pentyl flumipropyn

- 5 fluthiacet-methyl pyridate clopyralid bispyribac-sodium KIH-8555
- 10 KUH-920
 flumetsulam
 metosulam
 amidosulfuron
 azimsulfuron
- 15 bensulfuron-methyl chlorimuron-ethyl chlorsulfuron cinosulfuron cyclosulfamuron
- 20 ethoxysulfuron flazasulfuron halosulfuron-methyl HOE-107925 imazosulfuron
- 25 metsulfuron-methyl nicosulfuron primisulfuron prosulfuron pyrazosulfuron-ethyl
- 30 rimsulfuron
 thifensulfuron-methyl
 triasulfuron
 tribenuron-methyl
 atrazine
- 35 cyanazine
 terbuthylazine
 benazolin
 benfuresate
 cafenstrole
- 40 cinemthylin ammonium-bentazone cloquintocet ET-751 F-8426
- 45 KPP-314

The following compounds are particularly preferred:

nicosulfuron

```
2,4-D
   dichlorprop-P
   MCPA
   mecoprop-P
 5 dicamba
  bentazone
   diflufenican
   sulcotrione
   quinclorac
10 caloxydim
   cycloxydim
   sethoxydim
   2-{1-[2-(4-chlorophenoxy)propyloxyimino]buty1}-3-hydroxy-5-(2H-
   tetrahydrothiopyran-3-yl)-2-cyclohexen-1-one
15 acifluorfen-sodium
   fluoroglycofen-ethyl
   bromoxynil
   fenoxyprop-ethyl
   cinidon-ethyl
20 amidosulfuron
   bensulfuron-methyl
   metsulfuron-methyl
  nicosulfuron
   pyrazosulfuron-ethyl
25 rimsulfuron
   triasulfuron
   tribenuron-methyl
   atrazine
   terbuthylazine
30 ammonium-bentazone
   cloquintocet
   The following compounds are very especially preferred:
   dichlorprop-P
35 mecoprop-P
   ammonium-bentazone
   bentazone
   diflufenican
   quinclorac
40 2-(1-[2-(4-chlorophenoxy)propyloxyimino]butyl)-3-hydroxy-5-(2H-
   tetrahydrothiopyran-3-yl)-2-cyclohexen-1-one
   caloxydim
   cycloxydim
   sethoxydim
45 fluoroglycofen-ethyl
   cinidon-ethyl
```

pyrazosulfuron-ethyl rimsulfuron atrazine terbuthylazine.

5

The present invention also relates to herbicidal compositions which comprise at least one herbicidally active amount of a sulfonylurea (a) of the above-described formula I or their environmentally compatible salts, a synergistically active amount of at least one above-described herbicidal compound (b) or its environmentally compatible salts, at least one liquid and/or solid carrier and, if desired, at least one adjuvant.

In the herbicidal mixtures and herbicidal compositions according 15 to the invention, the sulfonylureas of the formula I or their environmentally compatible salts and the herbicidal compounds (b) or their environmentally compatible salts are used in such weight ratios that the desired synergistic effect is observed. The mixing ratios of sulfonylurea of the formula I and a herbicidal compound (b) are preferably 1 to 1:0.1 to 1:40, in particular 1:0.2 to 1:20, especially preferably 1:0.5 to 1:15.

The herbicidal mixtures and herbicidal compositions according to the invention which comprise the sulfonylureas of the formula I 25 or their environmentally compatible salts of, for example, alkali metals, alkaline earth metals or ammonia and amines and the herbicidal compounds (b) or their environmentally compatible salts of, for example, alkali metals, alkaline earth metals or ammonia and amines are capable of effecting very good control of broadleaved weeds and grass weeds in the crop rice without damaging the crop plants, an effect which is observed even when low rates of application are used.

Taking into consideration the versatility of the application 35 methods, the herbicidal mixtures and herbicidal compositions according to the invention can also be employed in a further number of crop plants for eliminating undesirable plants. Suitable crops are, for example, the following:

40 Allium cepa, Ananas comosus, Arachis hypogaea, Asparagus officinalis, Beta vulgaris ssp. altissima, Beta vulgaris ssp. rapa, Brassica napus var. napus, Brassica napus var. napobrassica, Brassica rapa var. silvestris, Camellia sinensis, Carthamus tinctorius, Carya illinoinensis, Citrus limon, Citrus 45 sinensis, Coffea arabica (Coffea canephora, Coffea liberica), Cucumis sativus, Cynodon dactylon, Daucus carota, Elaeis guineensis, Fragaria vesca, Glycine max, Gossypium hirsutum,

(Gossypium arboreum, Gossypium herbaceum, Gossypium vitifolium),
Helianthus annuus, Hevea brasiliensis, Hordeum vulgare, Humulus
lupulus, Ipomoea batatas, Juglans regia, Lens culinaris, Linum
usitatissimum, Lycopersicon lycopersicum, Malus spp., Manihot

5 esculenta, Medicago sativa, Musa spp., Nicotiana tabacum
(N.rustica), Olea europaea, Oryza sativa, Phaseolus lunatus,
Phaseolus vulgaris, Picea abies, Pinus spp., Pisum sativum,
Prunus avium, Prunus persica, Pyrus communis, Ribes sylvestre,
Ricinus communis, Saccharum officinarum, Secale cereale, Solanum

10 tuberosum, Sorghum bicolor (s. vulgare), Theobroma cacao, Trifolium pratense, Triticum aestivum, Triticum durum, Vicia faba,
Vitis vinifera, Zea mays,

In addition, the herbicidal mixtures and herbicidal compositions 15 according to the invention can also be used in crops which tolerate the action of herbicides due to breeding, including genetic engineering methods.

The herbicidal mixtures and herbicidal compositions according to 20 the invention may be applied pre- or post-emergence. If the active ingredients are less well tolerated by certain crop plants, application techniques may be used in which the herbicidal compositions are sprayed, with the aid of the spraying equipment, in such a way that the active ingredients reach the leaves of the sensitive crop plants as little as possible while reaching the leaves of undesirable plants which grow underneath, or the bare soil surface (post-directed, lay-by).

The compositions according to the invention can be applied, for 30 example in the form of ready-to-spray aqueous solutions, powders, suspensions, also highly-concentrated aqueous, oily or other suspensions or dispersions, emulsions, oil dispersions, pastes, dusts, materials for spreading or granules, by means of spraying, atomizing, dusting, spreading or pouring. The use forms depend on 35 the intended purposes; in any case, they should guarantee the finest possible distribution of the active ingredients according to the invention.

Suitable inert additives are mineral oil fractions of medium to 40 high boiling point, such as kerosene or diesel oil, furthermore coal tar oils and oils of vegetable or animal origin, aliphatic, cyclic and aromatic hydrocarbons, eg. paraffin, tetrahydronaphthalene, alkylated naphthalenes or their derivatives, alkylated benzenes or their derivatives, methanol, ethanol, propanol, butanol, cyclohexanol, cyclohexanone or strongly polar solvents such as N-methylpyrrolidone or water.

Aqueous use forms can be prepared from emulsion concentrates, suspensions, pastes, wettable powders or water-dispersible granules by adding water. To prepare emulsions, pastes or oil dispersions, the substances, as such or dissolved in an oil or solvent, 5 can be homogenized in water by means of wetting agent, adhesive, dispersant or emulsifier. Alternatively, it is possible to prepare concentrates composed of active ingredient, wetting agent, adhesive, dispersant or emulsifier and, if desired, solvent or oil, which are suitable for dilution with water.

10

Suitable surfactants are the alkali, alkaline earth and ammonium salts of aromatic sulfonic acids, eg. ligno-, phenol-, naphthalene- and dibutylnaphthalenesulfonic acid, and of fatty acids, alkyl- and alkylarylsulfonates, alkyl, lauryl ether and fatty

- 15 alcohol sulfates, and salts of sulfated hexa-, hepta- and octadecanols, and of fatty alcohol glycol ethers, condensates of sulfonated naphthalene and its derivatives with formaldehyde, condensates of naphthalene or of the naphthalenesulfonic acids with phenol and formaldehyde, polyoxyethylene octylphenol ether,
- 20 ethoxylated isooctylphenol, octylphenol or nonylphenol, alkylphenyl polyglycol ethers, tributylphenyl polyglycol ether, alkylaryl polyether alcohols, isotridecyl alcohol, fatty alcohol/ethylene oxide condensates, ethoxylated castor oil, polyoxyethylene alkyl ethers or polyoxypropylene alkyl ethers, lauryl alcohol polygly-25 col ether acetate, sorbitol esters, lignosulfite waste liquors or

methylcellulose.

Powders, materials for spreading, and dusts, can be prepared by mixing or concomitantly grinding the herbicidal mixture with a 30 solid carrier.

Granules, eg. coated granules, impregnated granules and homogeneous granules, can be prepared by binding the active ingredient onto solid carriers. Solid carriers are mineral earths such as 35 silicas, silica gels, silicates, talc, kaolin, limestone, lime, chalk, bole, loess, clay, dolomite, diatomaceous earth, calcium sulfate, magnesium sulfate, magnesium oxide, ground synthetic materials, fertilizers such as ammonium sulfate, ammonium phosphate, ammonium nitrate, ureas, and products of vegetable origin 40 such as cereal meal, tree bark meal, wood meal and nutshell meal, cellulose powders, or other solid carriers.

In general, the formulations comprise 0.01 to 95 % by weight, preferably 0.5 to 90 % by weight, of the herbicidal mixture.

It may furthermore be advantageous to apply the herbicidal mixtures and herbicidal compositions according to the invention together in the form of a mixture with other crop protection agents, for example with agents for controlling pests or phytopathogenic fungi or bacteria. Also of interest is the miscibility with mineral salt solutions, which are employed for treating nutritional and trace element deficiencies. Non-phytotoxic oils and oil concentrates may also be added.

- 10 The rates of application of pure herbicidal mixture, ie. without formulation auxiliaries, are from 0.01 to 5 kg/ha, preferably 0.03 to 4 kg/ha, especially preferably 0.1 to 3.0 kg/ha, of active ingredient (a.i.), depending on the intended purpose, the season, the target plants and the growth stage.
- The herbicidal compositions according to the invention are applied to the plants mainly by means of foliar sprays. They may be applied by customary spraying techniques using amounts of approximately 100 to 1000 l of spray mixture per ha, for example 20 using water as the carrier. An application of the compositions in the so-called "low-volume" and "ultra-low-volume" method is also possible, as is their application in the form of so-called granules.

25 Use examples

The herbicide mixtures were applied post-emergence (foliar treatment), the sulfonylurea derivatives being applied in the form of 10 to 75 percent granules and the herbicidal compounds (b) in the 30 formulation in which they exist as the commercial product.

The tests involved field trials with small plots at a sandy loam site (pH 6.2 to 7.0) or sandy clay (pH 5.0 to 6.7) site.

35 The weeds were present in different sizes and development stages, their height being, on average, 5 to 20 cm, depending on the plant habit.

The herbicidal compositions were applied alone and also jointly, 40 in the latter case sometimes as a tank mix, sometimes as a readymix. This was done using water (350 l/ha) as the distribution vehicle, depending on the formulation of the active ingredients in the form of emulsions, aqueous solutions or suspensions. Application was effected with the aid of a mobile plot sprayer.

The test period extended over 3 to 8 weeks, and the stands were also observed at later dates.

The damage caused by the herbicidal compositions was assessed 5 using a scale from 0 % to 100 % in comparison with untreated control plots. Thus, 0 means no damage, and 100 means complete destruction of the plants.

The examples which follow show the activity of the herbicidal 10 compositions which can be used according to the invention without excluding the possibility of other uses.

In these examples, the method of S. R. Colby (1967): Calculating synergistic and antagonistic responses of herbicide combinations, 15 Weeds 15, 20 et seq. was used to determine the value E which can be expected when an action of the individual active ingredients is merely additive.

The calculation was carried out using the formula

20

$$E = X + Y - \frac{XY}{100}$$

where

25

X = percentage activity using preparation A at a rate of application a

Y = percentage activity using preparation B at a rate of application b

30 E = expected activity (in %) caused by A + B at rate of application of a + b.

If the observed value exceeds the value E calculated using Colby's formula, a synergistic effect is present.

35

The herbicidal compositions according to the invention have a herbicidal activity which is higher than what can be expected when applying Colby's formula compared with the observed activities of the individual components used alone.